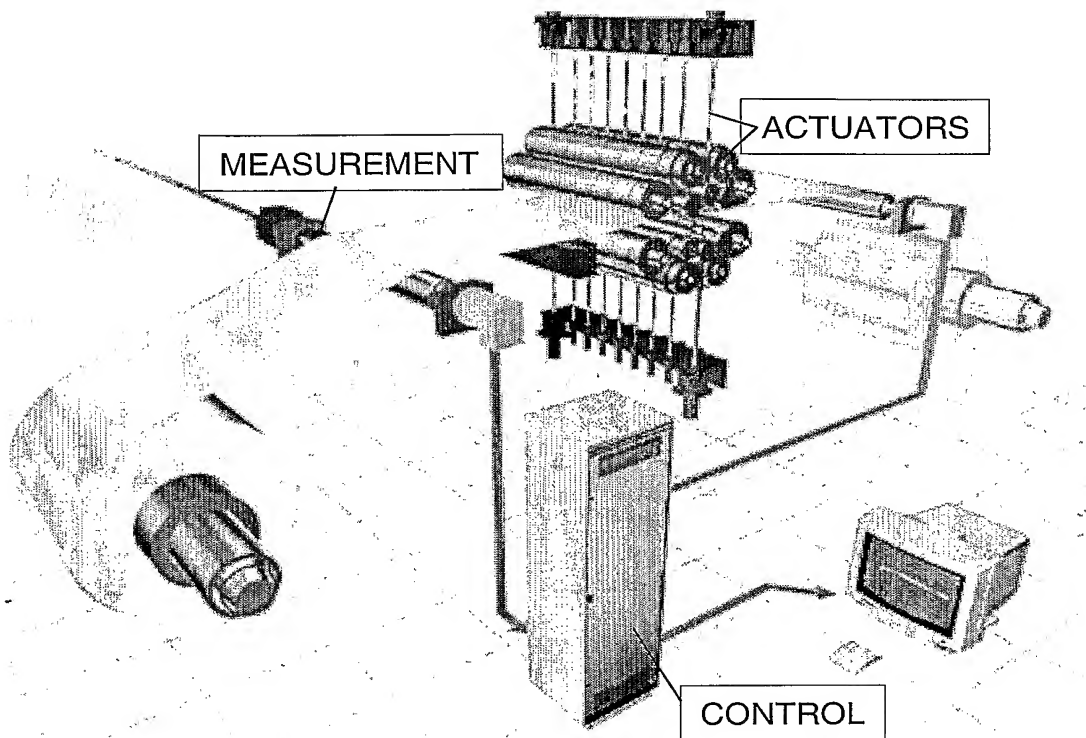
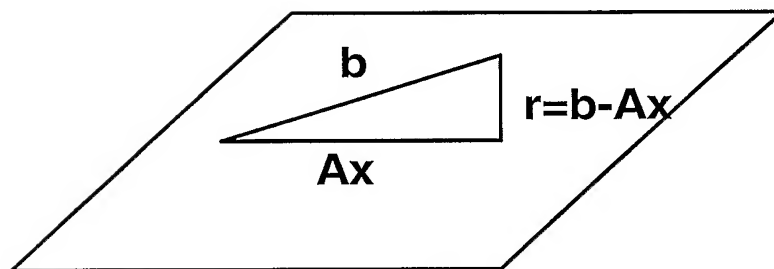
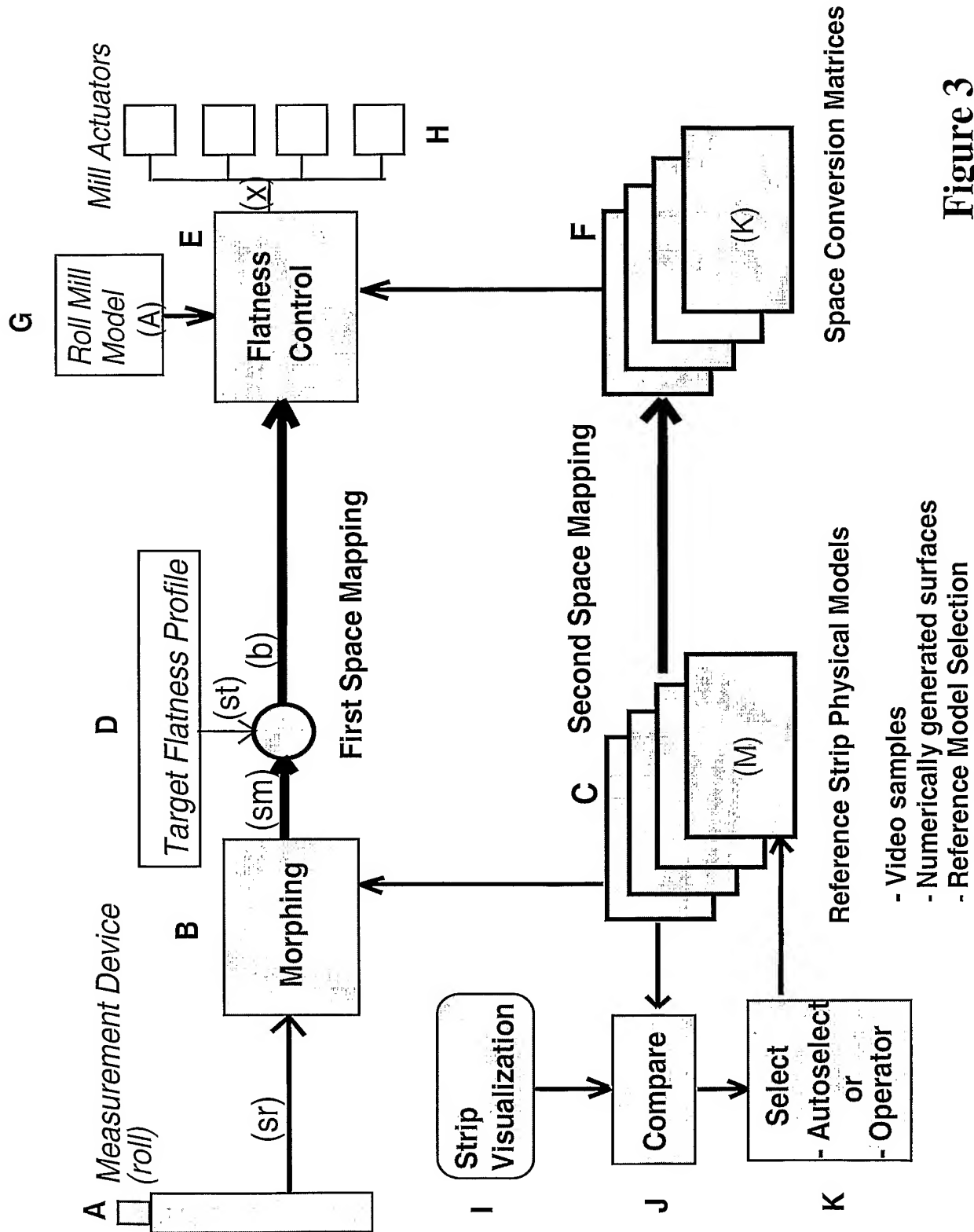


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**Figure 1****Figure 2**

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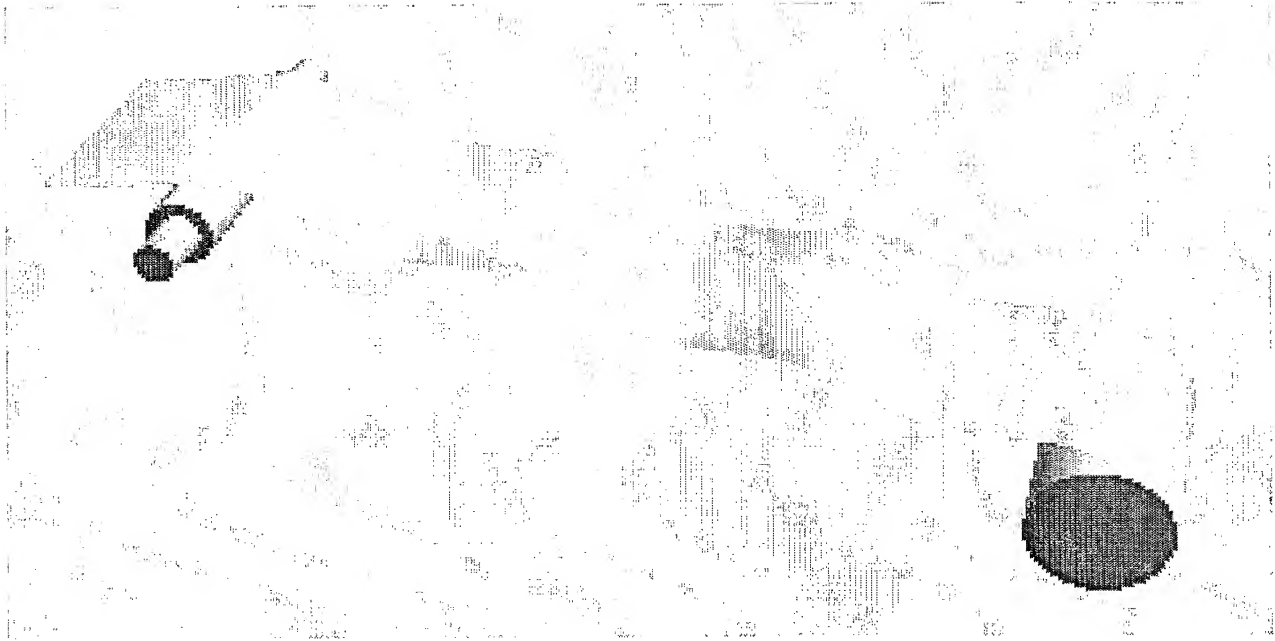


Figure 4



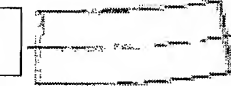







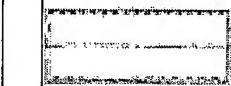





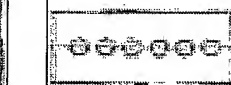



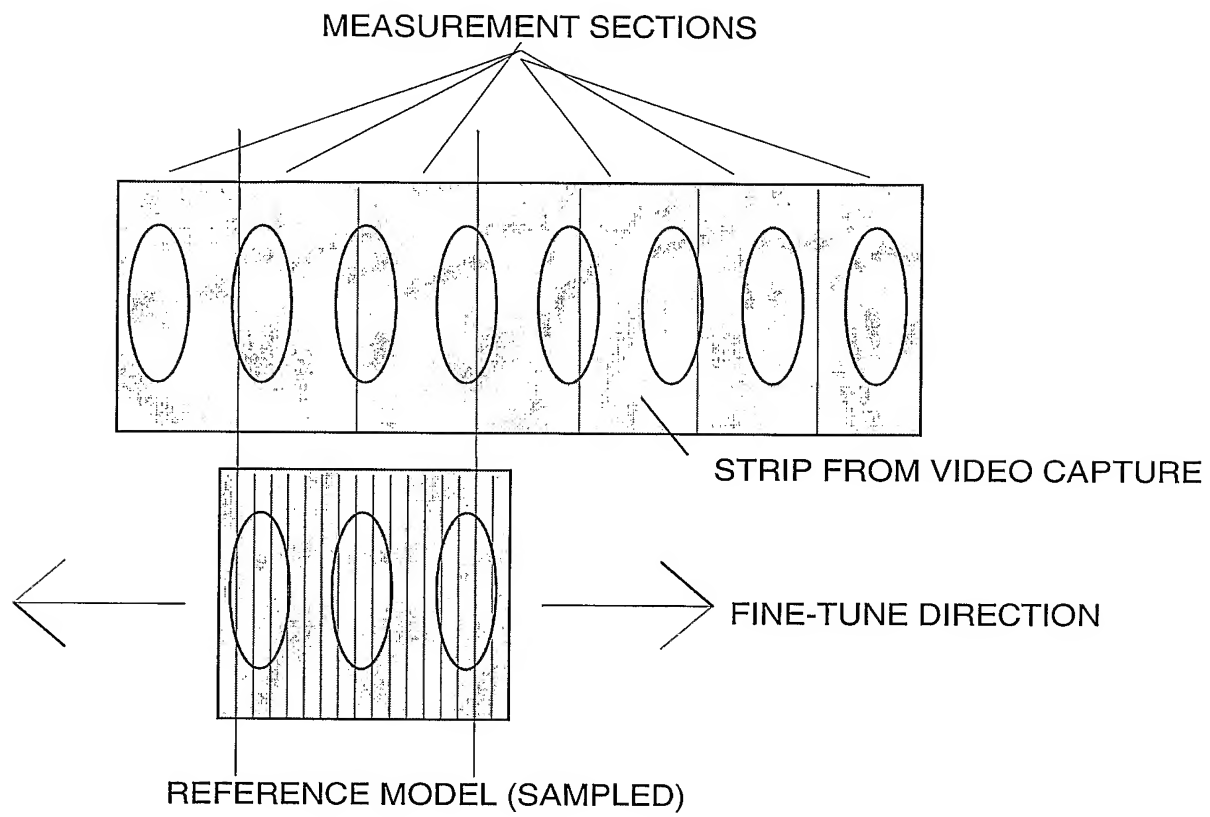
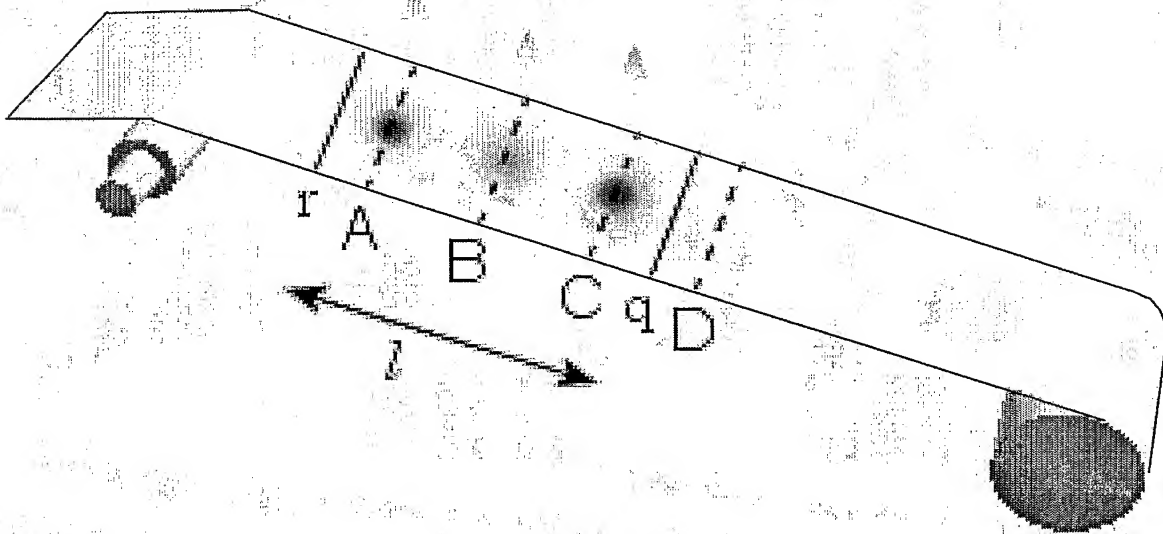
Indicated flatness profile	Appearance of strip	Control order
a Flat		
b Camber		
c Center buckles		
d Edge waves		
e Long centre and edge waves		
f Piecrust buckles		
g Ridges		
h Quarter bone		
i Centre ridges		
j Herring bone		

Figure 5

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**Figure 6**

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**Figure 7**